



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2025.0083.001

DVS ZERT GmbH hereby certifies that the welding company

**Rädisch GmbH
Carl-Zeiss-Straße 33
73230 Kirchheim unter Teck
Germany**

fulfills the requirements
for the scope according to

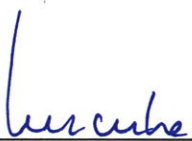
**EN 15085-2 classification level CL1
in the type of activity P, M**

in the range indicated in the annex.

validity: 2025-12-19 until 2028-12-18

Düsseldorf, 2025-12-19
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) REDDMANN


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22	$t \leq 2$ mm	FW, BW
135	1.1 1.1 1.2 1.2 2.2	$t = 1.5 - 7.5$ mm $t = 1.5 - 12$ mm $t = 3 - 12$ mm $t = 3 - 12$ mm $t = 3 - 12$ mm	FW BW BW FW FW, BW
141	1.1 22 8.1	$t = 1.5 - 3$ mm $D \geq 25$ mm $t \leq 2$ mm $t = 1 - 3$ mm	FW, BW FW, BW FW, BW

Area of Application:

- New build of components for railway vehicles
- Maintenance welding of components for railway vehicles

Responsible welding coordinator(s):

Marc Sterr, IWE

born: 1974-05-09

1st deputy(ies) of the responsible welding coordinator(s):

Viktor Starzew, IWT

born: 1967-07-21

Others deputies:

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Remarks:

Register no.:

DVSZERT/15085/CL1/083/25/0

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.